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D3912-5**Job Sheet 183873****Part No:** D3912-5**Job Qty:** 20 ea**Part Name:** Eyebolt Plate**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 9/27/18**Job Tracking No:****Due Date:** 10/5/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** DWG REV B IPP RevA: new issue DD 09.11.17 verified by:EC**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	20 pcs		10/5/18	0.04	1.20	Waterjet 1		on 18 DAS 102
120	QC	20 pcs		10/5/18	0.00	0.00	QC8		38
130	Packaging	20 pcs		10/5/18	0.00	0.00	Packaging3	Stock 80	OCT 1 2018
140	QC21-SA	20 Ea		10/5/18	0.00	0.00	QC21		DAS 21 9-00 OCT 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	1.0250 sf (.05125 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S11GA	1	5	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Plate	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	
2	Eyebolt Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Eyebolt Plate	0.380Inches + 0.030 - 0.003	0.410 0.377		
4	Eyebolt Plate	1.500Inches ± 0.010	1.510 1.490		
5	Eyebolt Plate	0.500Inches ± 0.010	0.510 0.490	Pitch	
6	Eyebolt Plate	3.150Inches ± 0.030	3.180 3.120		
7	Eyebolt Plate	0.375Inches ± 0.010	0.385 0.365		
8	Eyebolt Plate	0.517Inches ± 0.010	0.527 0.507		
9	Eyebolt Plate	1.000Inches ± 0.010	1.010 0.990		
10	Eyebolt Plate	3.650Inches ± 0.030	3.680 3.620		
11	Eyebolt Plate	1.500Inches + 0.020 - 0.000	1.520 1.500		
12	Eyebolt Plate	0.250Inches ± 0.030	0.280 0.220		
13	Eyebolt Plate	2.000Inches ± 0.030	2.030 1.970		
14	Eyebolt Plate	0.125Inches ± 0.010	0.135 0.115		

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Container No: S115336

Part: D3912-5

Job No: 183873

Serial No/Batch: S115336

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/02/18

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